



## ***Directions for use for Fixachrome***

IMPORTANT NOTE: The instructions below are applicable for Fixachrome  
Kustom Kolor Europe's Fixachrome is for use by professional personnel using proper spray equipment. Fixachrome is a decorative finish for Chromirox, no guarantee for the obtained result and quality can be given.

### CAUTIONS

Read Cautions and Warnings on all product can labels!

### TECHNICAL DATA

Material Safety Data Sheets available upon request.

## **Directions for use**

After having applied the last layer of CHROMIROX, clean the surface (see DOU Chromirox) and let it dry at least during 1 hour / minimum 70 °C and let cool off

### **Application of FIXACHROME**

Opening of the spray gun 1,3; it is strongly recommended to use a HVLP spray gun.

Air pressure: 3 bar

The spray gun must be very clean! There may not be any rests of thinner or others!

Fixachrome is ready to use.

Apply 1 normal covering layer of FIXACHROME in order to obtain a protective film on Chromirox.

When applying the FIXACHROME you will notice that your object becomes light blue and satin (not glossy). When drying the FIXACHROME becomes transparent.

Fixachrome need to be dried at room temperature (20-22 °C).

Fixachrome need to be dried in the spray booth with the air supply open.

Fixachrome can not be oven dried.

During the drying time of Fixachrome, it is very important that there is a circulation of fresh air in the spray booth.

After 45-60 minutes of drying time, when Fixachrome became transparent, apply the final top clear coat. Any top clear coat can be used on top of Fixachrome.

In order to be sure that Fixachrome is dry enough, it is recommended to test the dryness with your finger top at an invisible spot.

**Important:** As with all paint job: if you use a tape, the tape needs to be removed before the drying of Fixachrome.

When final clear coat is applied more then 4 hours after the Fixachrome dried, the surface need to be slightly sanded with a 1200 water based sanding paper.

March 2007, this directions for use replace all the previous ones.