



Directions for use for Kustom Kolor Europe's basecoat

This direction for use is applicable for SPS, MSG, MSF, IRS, SAS, SNP, DMS, PNS, GLS, SLS, FSP

IMPORTANT NOTE: The instructions below are applicable on all our basecoats, except MRT. Kustom Kolor Europe's basecoats are for use by professional personnel using proper spray equipment.

CAUTIONS

Read Cautions and Warnings on all product can labels!

TECHNICAL DATA

Material Safety Data sheets available on website.

Directions for use

The surface to be painted must be of one even colour before the application of the Kustom Kolor Basecoat; The colour of the base will determine the final result.

1. Bad preparation can cause topcoat problems. Surface should be free of wax, grease and foreign materials.
2. Prepare the surface :
 - Ø Plastic surface : first apply PPL Plastic Primer
Apply PRB Primer
 - Ø Other surfaces : Apply PRB Primer
3. Apply Kustom Kolor black basecoat BSC20. Using other colours as base is possible. The colour of the base will determine the final result of your paint job. The surface must be one even colour before the application of a basecoat.
 - a) Reduce BSC 50-70% with R-320, R-330 or R-330 Reducer Acrylic (slow, normal or fast reducer).
 - b) Apply 2 layers of the black basecoat BSC with an interval of 15 minutes.
 - c) 20 minutes after the last layer of the black basecoat BSC, the surface is ready to be painted with the Kustom Kolor Basecoat.
 - d) In case you apply the Kustom Kolor Basecoat more than 24 hours after the black basecoat BSC, the surface must be lightly sanded.
4. Apply the Kustom Kolor Basecoat

Opening of the spray gun 1,3 – 1,4 for all basecoats with exception of MSG who needs 1,6.
Air pressure: 3 bar.

All Kustom Kolor Basecoats may be mixed in order to obtain your own unique basecoat.

- a) Reduce Kustom Kolor Basecoat 50-70% with R-320, R-330 or R-330 Reducer Acrylic (fast, normal or slow reducer).
- b) Apply 2-3 layers of the Kustom Kolor Basecoat, each with a pattern overlap of 50%.
- c) Wait 15 minutes between each layer.
- d) Allow 30 minutes after the last layer before to apply the final topcoat.